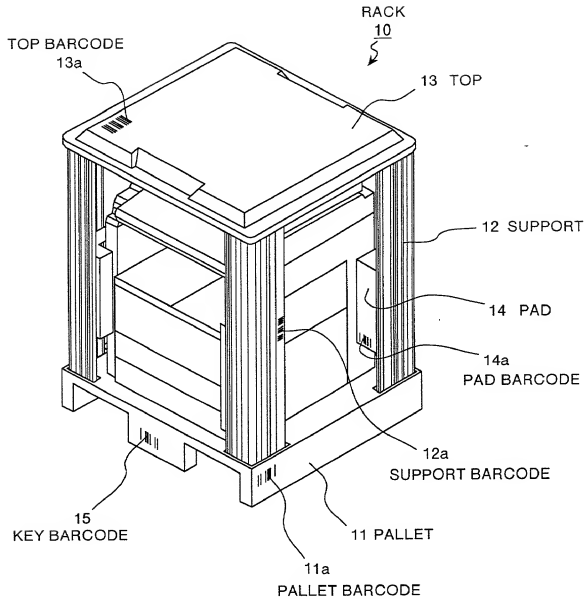


1/38

FIG.1



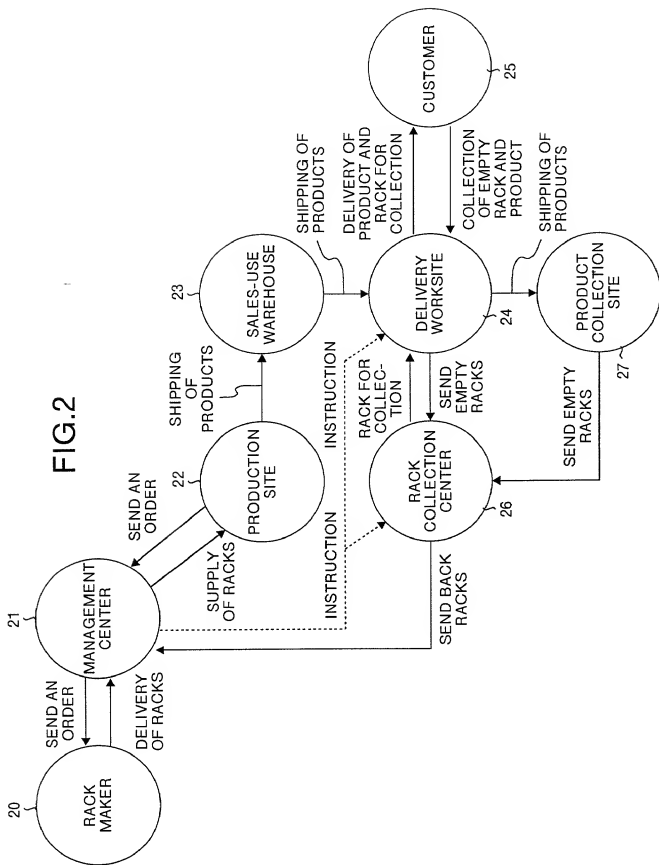


FIG.3

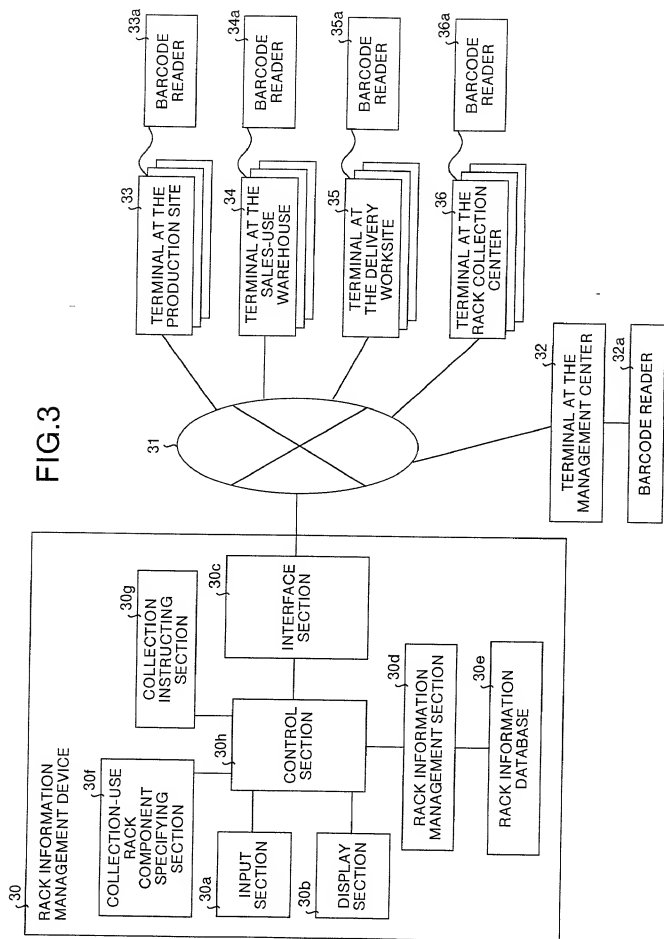
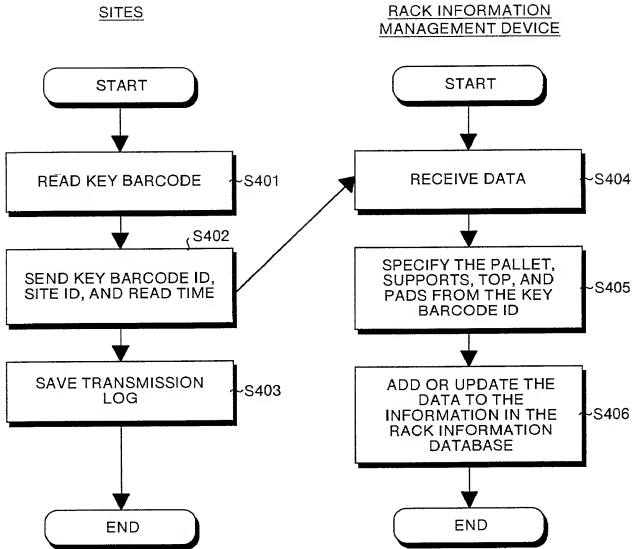
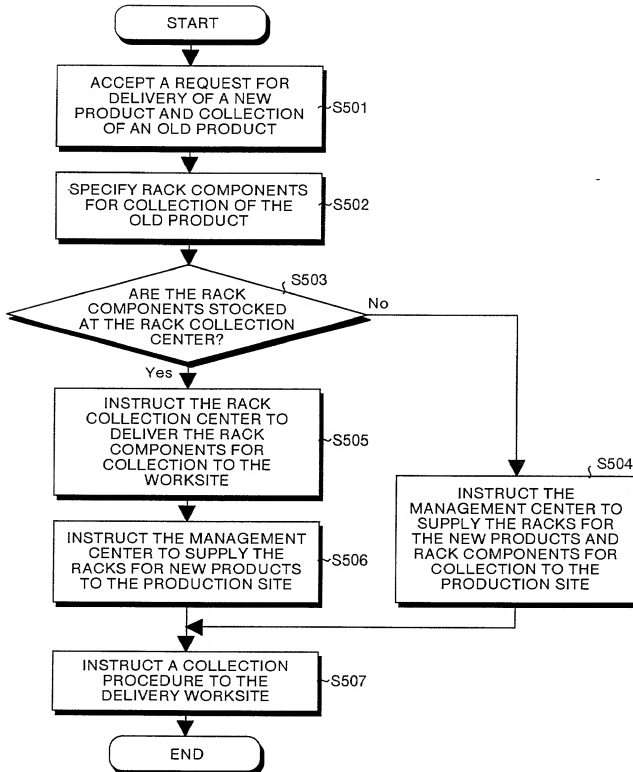


FIG.4

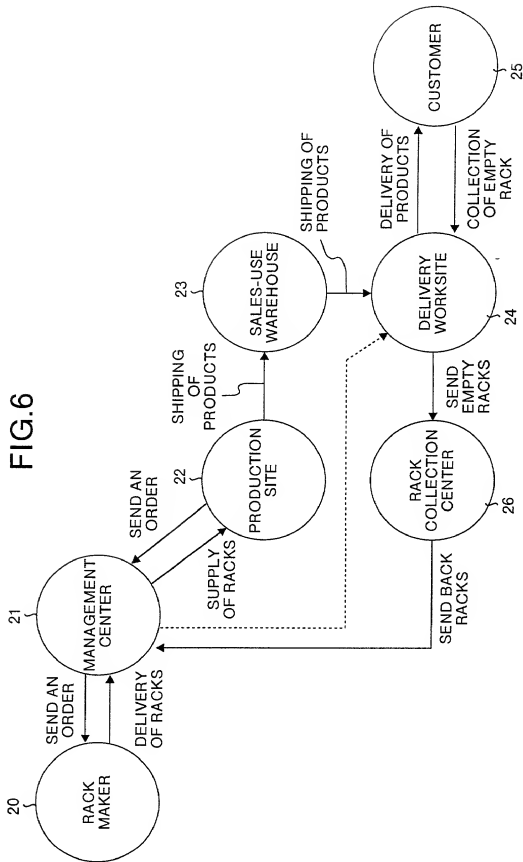


5/38

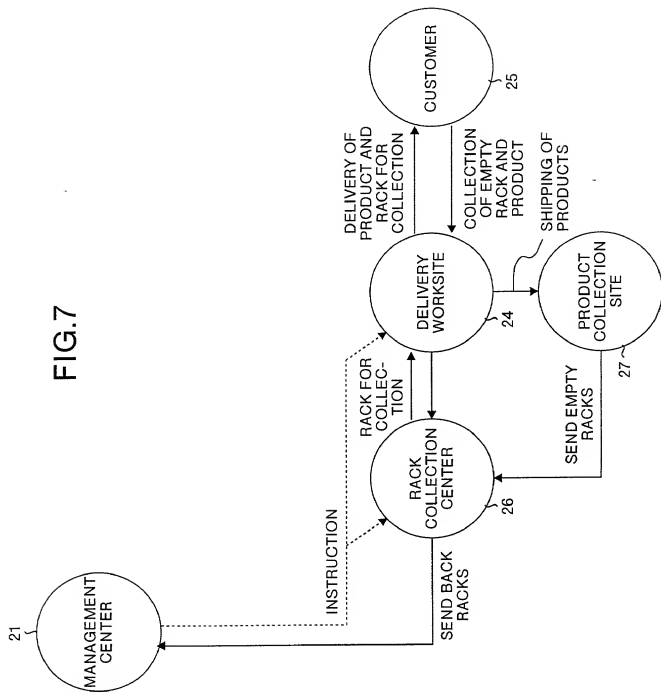
FIG.5



6/38

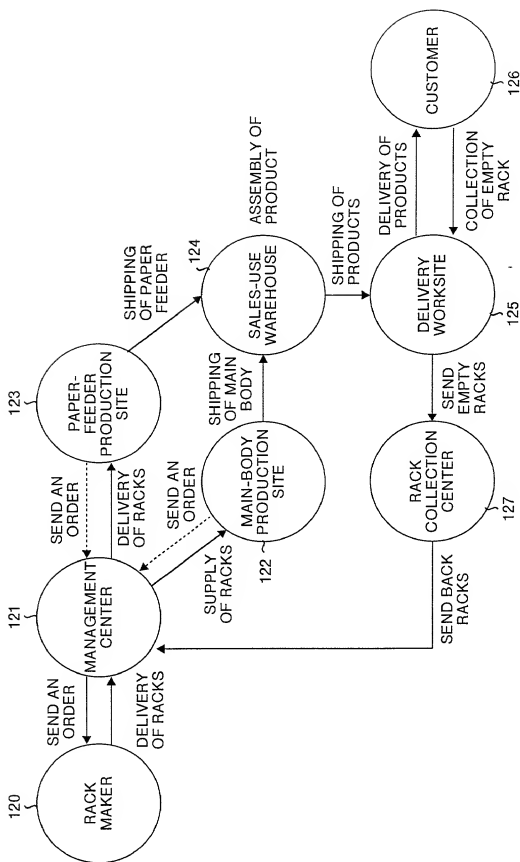


7/38



8/38

FIG.8



9/38

FIG. 9

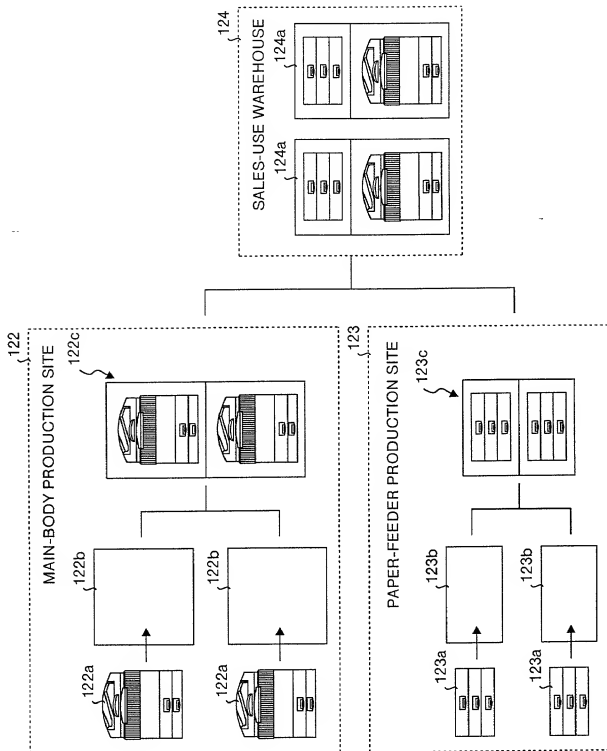
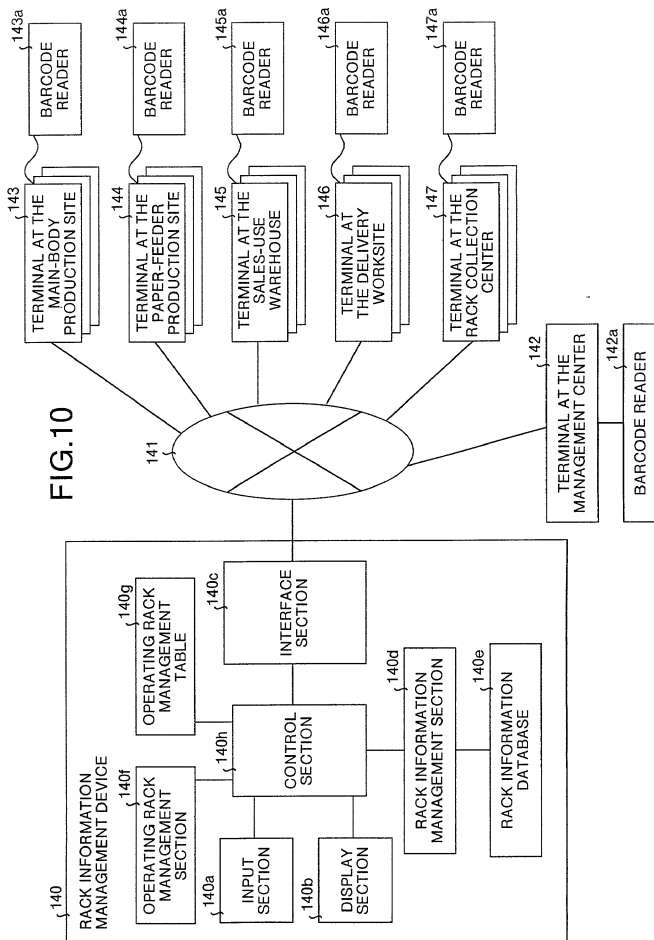


FIG. 10



11/38

FIG.11

OPERATING RACK
 MANAGEMENT TABLE
 140g

5

DOUBLE- STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W123	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	MAIN-BODY PRODUCTION SITE 122
	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	
W234	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	PAPER-FEEDER PRODUCTION SITE 123
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

12/38

FIG.12

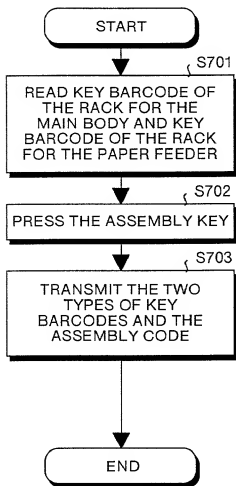
OPERATING RACK
 MANAGEMENT TABLE
 140g

DOUBLE- STACKED RACK	ASSEMBLED RACK	RACK COMPONENTS	LOCATION
W345	S11	TOP a1 SUPPORT b1 PAD c1 PALLET d1	SALES-USE WAREHOUSE 124
	S21	TOP a3 SUPPORT b3 PAD c3 PALLET d3	
W456	S12	TOP a2 SUPPORT b2 PAD c2 PALLET d2	SALES-USE WAREHOUSE 124
	S22	TOP a4 SUPPORT b4 PAD c4 PALLET d4	

13/38

FIG.13

TERMINAL AT THE SALES-
USE WAREHOUSE



RACK INFORMATION
MANAGEMENT DEVICE

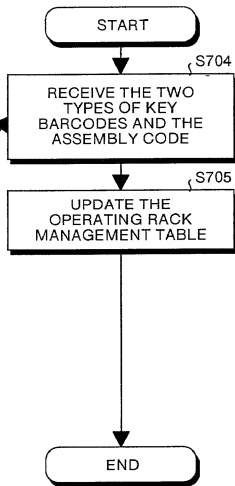
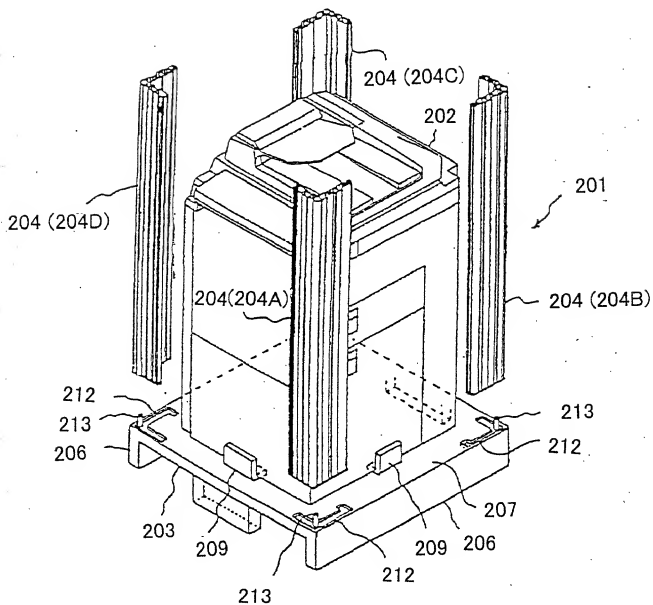


FIG.14



15/38

FIG.15

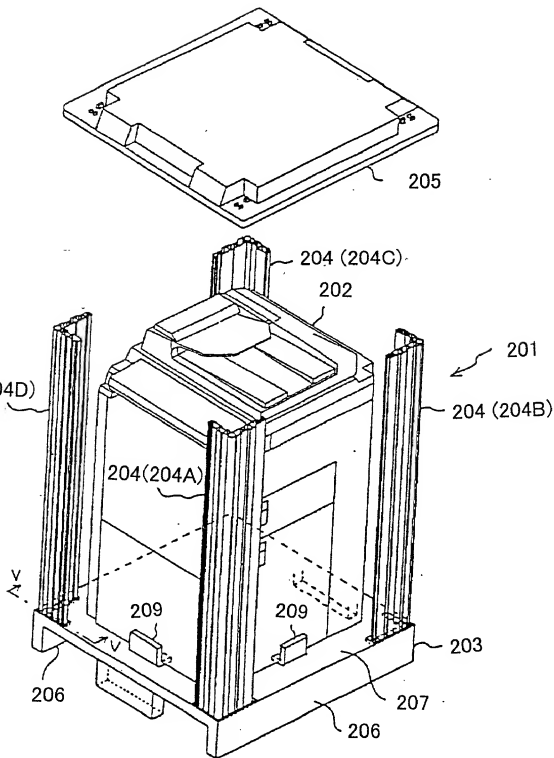
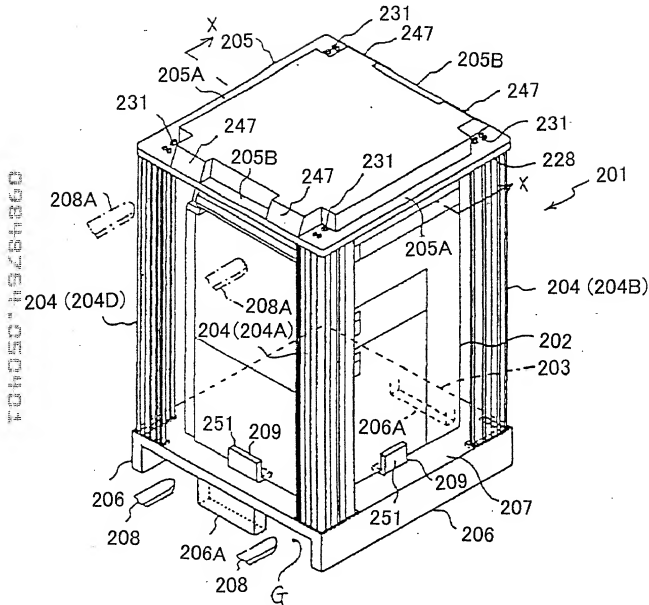
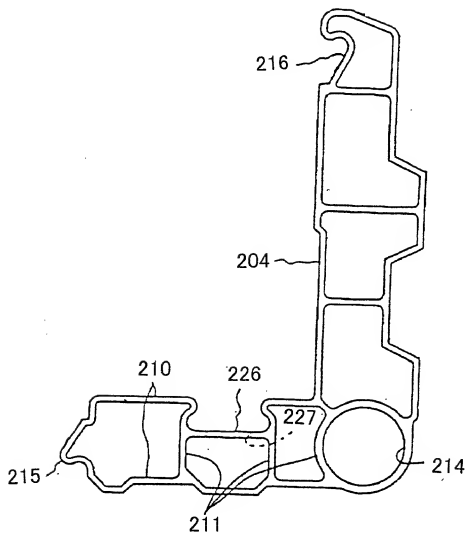


FIG.16



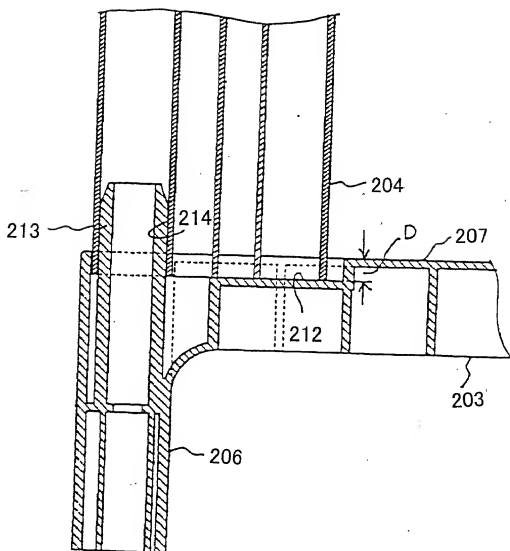
17/38

FIG. 17



18/38

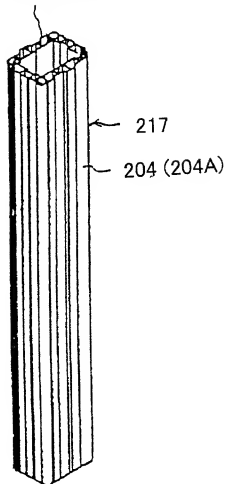
FIG.18



19/38

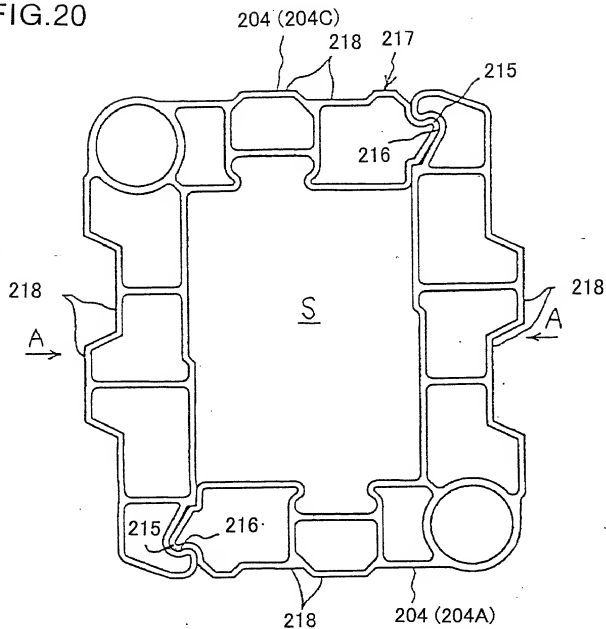
FIG.19

204 (204C)



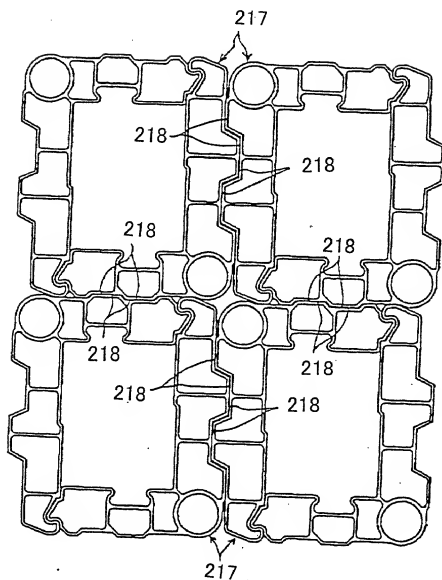
20/38

FIG.20



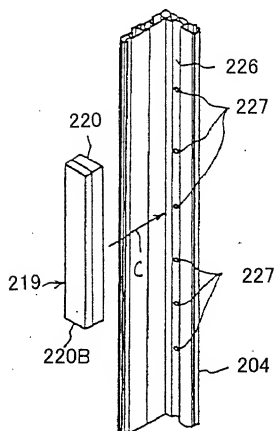
21/38

FIG.21



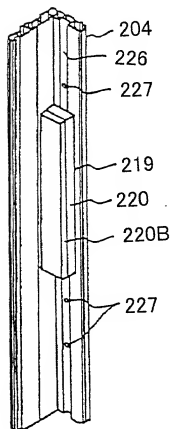
22/38

FIG.22



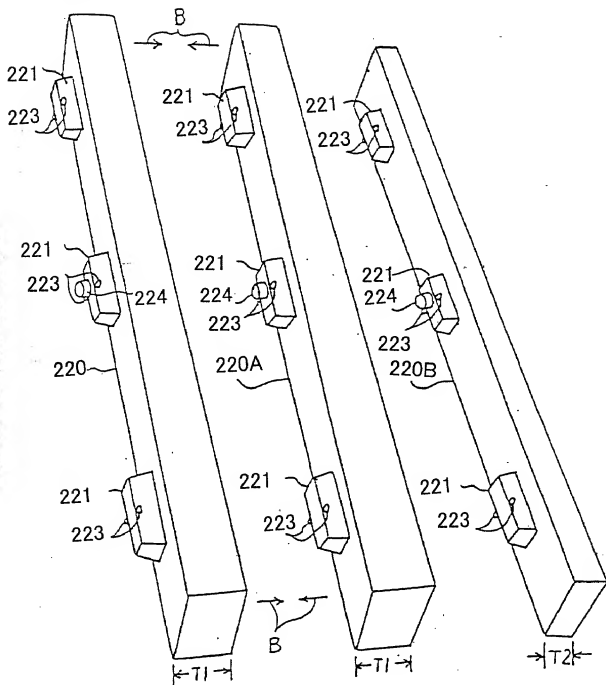
23/38

FIG.23



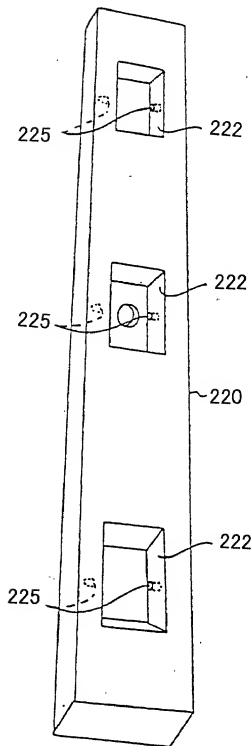
25/38

FIG.25



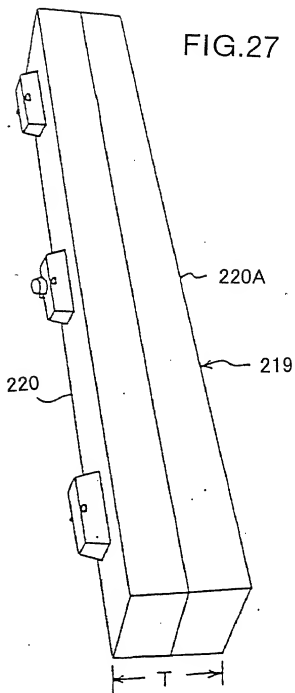
26/38

FIG.26



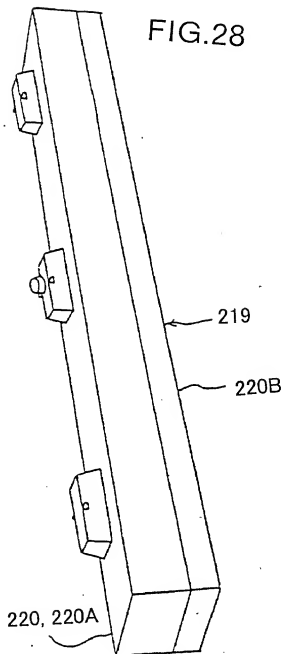
27/38

FIG.27



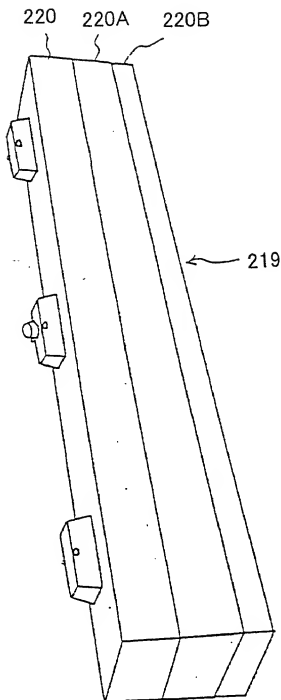
28/38

FIG.28



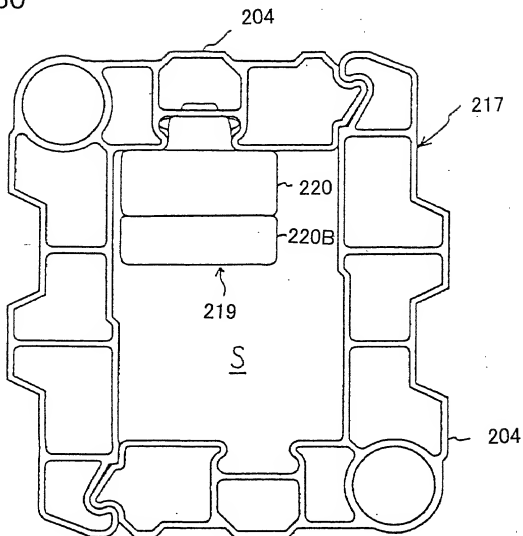
29/38

FIG.29



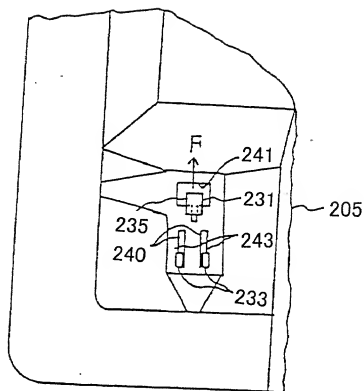
30/38

FIG.30



33/38

FIG.33



34/38

FIG.34

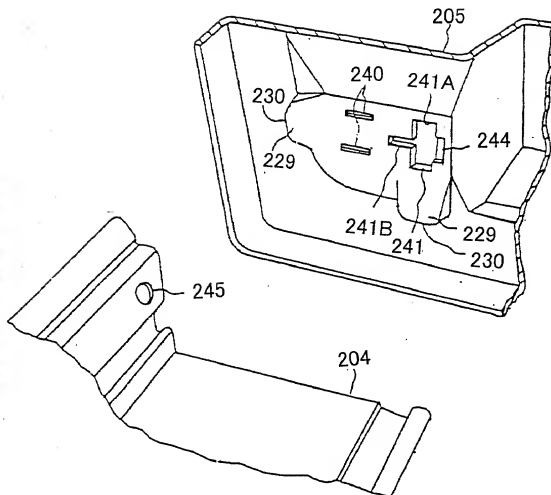
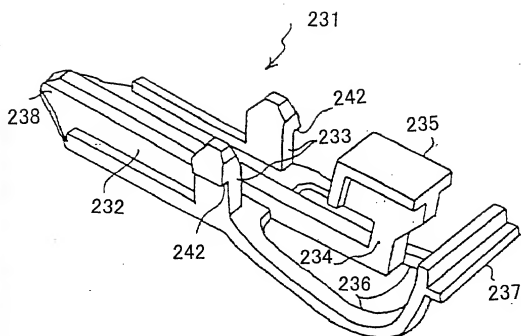
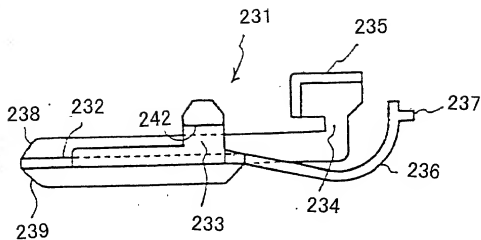


FIG.35



36/38

FIG.36



37/38

FIG.37

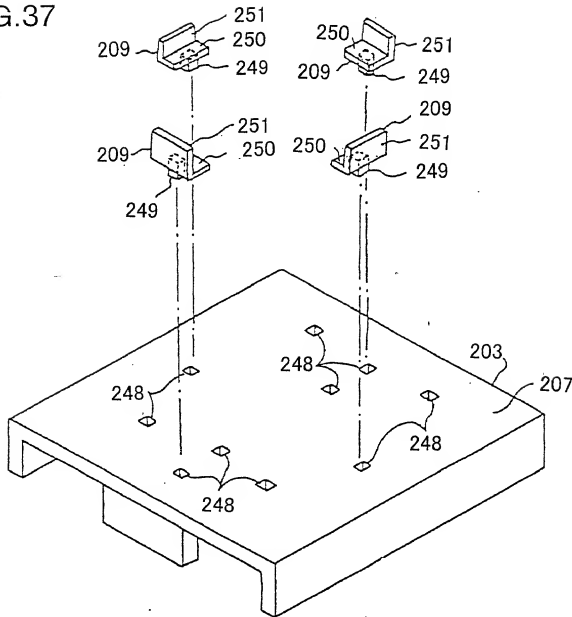


FIG. 37

38/38

FIG.38

